

SPL 08/01/15

Date: Wednesday, 16/01/2008 9:59:02 AM  
 User: Linda Lavelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BRACKET		
Job Number	: 36729 -1					
Estimate Number	: 10864					
P.O. Number	:			Part Number	: D31265	
This Issue	: 16/01/2008		S.O. No. :	Drawing Number	: D3126 REV A1	
Prsht Rev.	: NC			Project Number	: N/A	
First Issue	: / /		Type : PURCHASED PARTS	Drawing Revision	: A1	
Previous Run	: 36729			Material	:	
Written By	:			Due Date	: 31/01/2008	
Checked & Approved By	:			Qty:	20 Um: Each	
Comment	: Est: A 03.01.15 New issue KJ/RF Est Rev:B 08-01-15 now on water jet DD					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304S22GA	304/316 .032 Sheet
		Comment: Qty.: 0.1167 sf(s)/Unit Total : 2.3331 sf(s) 304/316 .032" thick Sheet Batch: 106419 B 8-1-16
2.0	WATER JET	FLOW WATER JET
		Comment: FLOW WATER JET 1-Cut as per Dwg D3126 Dwg Rev: A1 B 8-1-16 Prog Rev: A1
		(B) 8-1-16
		2-Deburr if necessary B 8-1-16
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		L B 8-1-16
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK
		( 08/01/16 ( +28 )
5.0	BRAKE NC	NC BRAKE
		Comment: NC BRAKE 1-Form on CNC brake as per D3126 using Jig D3126T1 Identify as D3126-5
		SB 08/03/11 ( 24 )
		2-Scribe Dart P/N as shown on Dwg D3126
		G 08/02/20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 06/03/13  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 16/01/2008 9:59:02 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET

Job Number: 36729

Part Number: D31265

Job Number:



Seq. #:	Machine Or Operation:	Description :
6.0	QC5	INSPECT WORK TO CURRENT STEP
		<i>✓ 08/03/16 x24</i>
Comment:	INSPECT WORK TO CURRENT STEP	
7.0	PACKAGING 1	PACKAGING RESOURCE #1
		<i>08/03/12 x24</i>
Comment:	PACKAGING RESOURCE #1	
	Identify and Stock Location: <i>ST238</i>	<i>AS</i>
8.0	QC21	FINAL INSPECTION/W/O RELEASE
		<i>08/03/13 24</i>
Comment:	FINAL INSPECTION/W/O RELEASE	

Job Completion



*= 2008/3/13 24*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

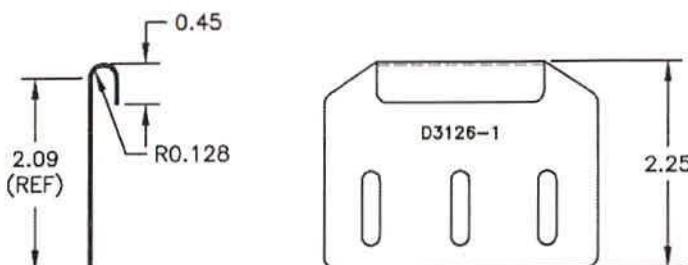
**DART**  
SUPERCEDED BY

Rev. B 04.11.24 04.11.24

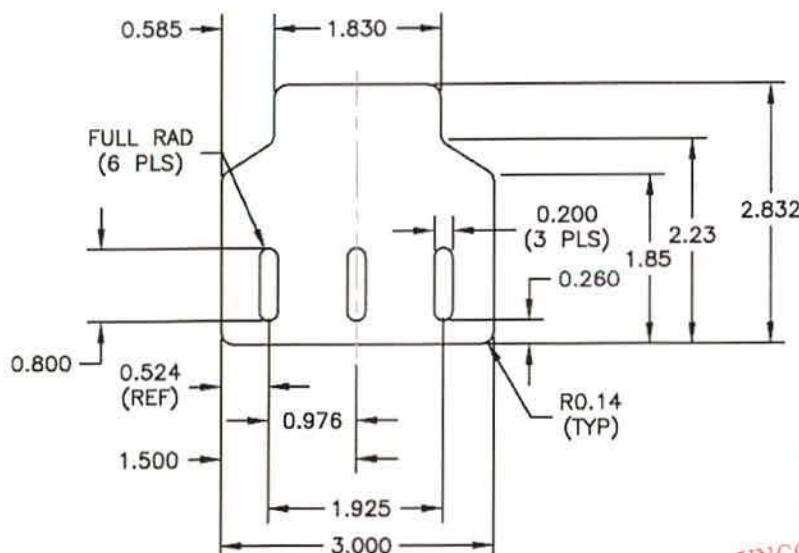


DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
		D3126	SHEET 1 OF 3
DATE		TITLE	SCALE
02.04.17		BRACKET	1:2
A	02.04.17	NEW ISSUE	
AI	02.09.23	ADD "ANNEALED" SPEC	

**RELEASED**  
02.05.27



D3126-1 BRACKET  
REPLACES PREMIER P/N B30-23000-265



D3126-1 BRACKET FLAT PATTERN

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36729

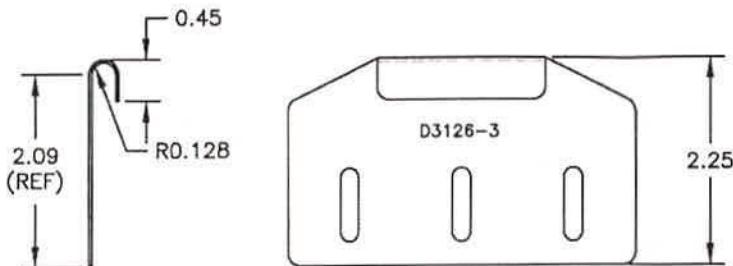
NOTES

- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-1 AS SHOWN

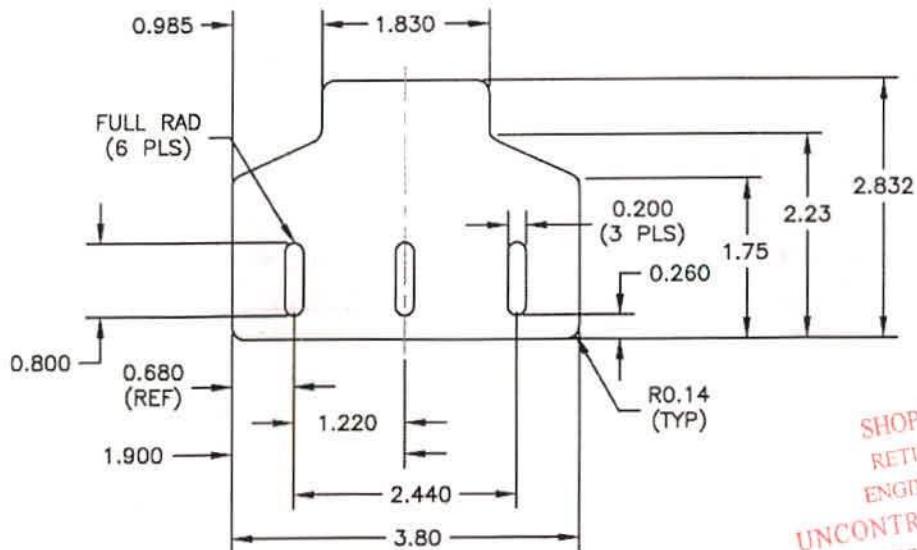
**DART**

DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED #	APPROVED #	DRAWING NO. D3126
DATE 02.04.17		TITLE BRACKET

REV. A  
SHEET 2 OF 3  
SCALE  
1:2

**RELEASED**  
02.05.27 #

D3126-3 BRACKET  
REPLACES PREMIER P/N B30-23000-267



D3126-3 BRACKET FLAT PATTERN

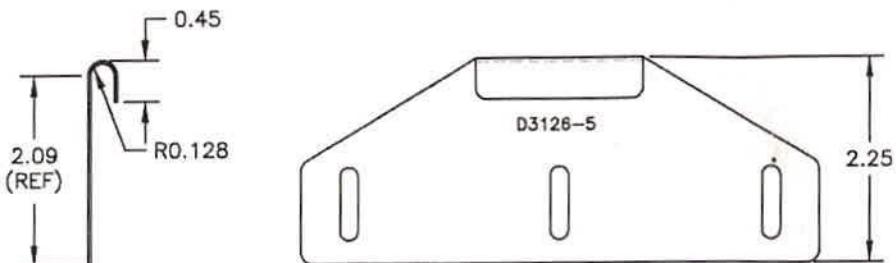
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UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 36729

#### NOTES

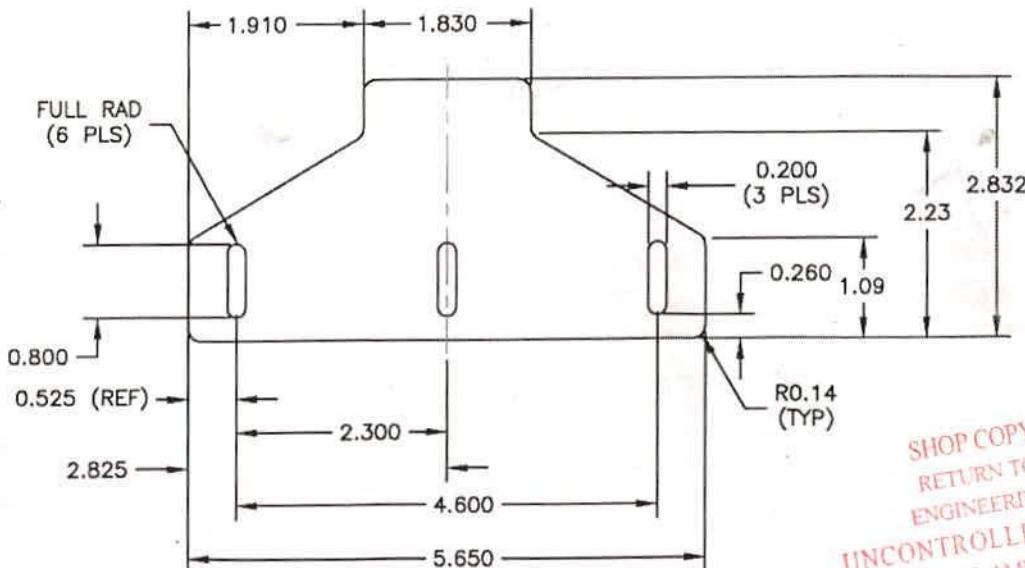
- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-3 AS SHOWN

**DART**

DESIGN #	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3126	REV. A SHEET 3 OF 3
DATE 02.04.17		TITLE BRACKET	SCALE 1:2

**RELEASED**  
 02.05.27 # 


**D3126-5 BRACKET**  
REPLACES PREMIER P/N B30-23000-269



**NOTES**

- 1) MATERIAL: AISI 304/316 SS SHEET 0.032 THICK PER MIL-S-5059 (REF. DART SPEC. M304S) ANNEALED
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 5) SCRIBE DART P/N D3126-5 AS SHOWN

DART AEROSPACE LTD

**Work Order:**

36739

Description: BRACKET

Part Number: D3126-5

Inspection Dwg: D3126-5 Rev: A1

Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## First Article    Prototype

Measured by:

18

**Audited by:**

#### **Prototype Approval:**

1

Date:

$$8-1=16$$

Date:

08/01/16

Batas

14

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	